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Product Change Notification(PCN)

Issue Date: 14.03.2019
Modification / Revision Date: 14.03.2019

V2022B CPU heatsink, cross cut, AL6063, 21x21x6mm, BK anodized

Change Notification: PCN 20190305 V2022B

Description of changes: Change of production plant
1. Change of tolerances
2. Change of dimensions
3. Draw.-No. ASS_0722_HSrev07 substitutes ASS_0722_HSrev06

Date of change and Implementation: Change: March 14, 2019
Implementation: March 14, 2019

Key Characteristics of Change: Dimensions & tolerance, page 3

Products Affected: V2022B

Reason for Change: Change of production plant

Response : No response to this notification is required.

PCN Revision History:

Date of Revision: 14.03.2019

Revision Number: 00

page 1/4

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Reference Documents / Attachments:

Document: Drawing

ASSMANN WSW P/N	Drawing Number
V2022B	ASS_0722_HSrev07

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page 2/4

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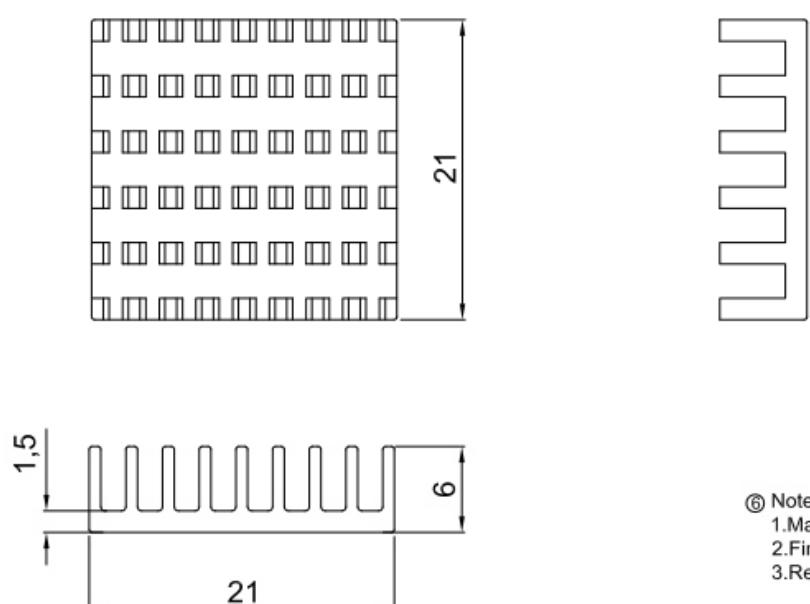



V2022B	Old version	V2022B	New version																																																	
1.Tolerances: unit. +/-0.5mm	<table border="1"> <tr> <td>Scale</td> <td>Free</td> </tr> <tr> <td colspan="2">TOLERANCE</td> </tr> <tr> <td>Unit</td> <td>±0.5</td> </tr> <tr> <td> </td> <td> </td> </tr> <tr> <td>DIM</td> <td>TOL</td> </tr> <tr> <td> </td> <td> </td> </tr> <tr> <td>Angle</td> <td>TOL</td> </tr> </table>	Scale	Free	TOLERANCE		Unit	±0.5			DIM	TOL			Angle	TOL	<table border="1"> <tr> <td>0~6</td> <td>+/-0.1mm</td> <td>Scale</td> <td>Free</td> </tr> <tr> <td>6~30</td> <td>+/-0.2mm</td> <td colspan="2">TOLERANCE</td> </tr> <tr> <td>30~120</td> <td>+/-0.3mm</td> <td>0~6</td> <td>±0.1</td> </tr> <tr> <td>120~400</td> <td>+/-0.5mm</td> <td>6~30</td> <td>±0.2</td> </tr> <tr> <td>Angle</td> <td>+/-0.5°</td> <td>30~120</td> <td>±0.3</td> </tr> <tr> <td> </td> <td> </td> <td>120~400</td> <td>±0.5</td> </tr> <tr> <td> </td> <td> </td> <td>DIM</td> <td>TOL</td> </tr> <tr> <td> </td> <td> </td> <td> </td> <td> </td> </tr> <tr> <td> </td> <td> </td> <td>Angle</td> <td>±0.5°</td> </tr> </table>	0~6	+/-0.1mm	Scale	Free	6~30	+/-0.2mm	TOLERANCE		30~120	+/-0.3mm	0~6	±0.1	120~400	+/-0.5mm	6~30	±0.2	Angle	+/-0.5°	30~120	±0.3			120~400	±0.5			DIM	TOL							Angle	±0.5°
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2. Dimensions: The dimensions of fin thickness: 0.76~0.88 mm width: 1.58~1.76 mm		2. Dimensions: The dimensions of fin thickness: 0.81~0.92 mm width: 1.52~1.64 mm																																																		
For detail, please take attached new drawing for reference: 0																																																				

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page 3/4

	1	2	3	4	5	6	7																																																																																		
A	 <p>Technical drawing showing a component with a grid of holes (left) and a profile view (right). Dimensions include a width of 21 mm and a height of 21 mm for the grid. A detail view shows a height of 1.5 mm and a width of 6 mm.</p>								A																																																																																
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- ⑥ Notes:
- 1.Material : AL 6063-T5.
 - 2.Finished: Black Anodized.
 - 3.Remove all sharp edges and burrs.