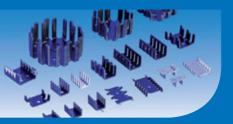


Thermal Management

ASSMANN www.components



Finger- and U-shaped heatsinks

Heat sinks for package TO-220/ TO-3/ TO-3x/ SOT-32

Thermal resistance: 7 K/W – 80 K/W Mounting options: 7 HT, screw mounted

Mounting direction: 180°, 90°

Surface:AL degreased, anodized, tinnedMaterial:AL1050, AL1100, AL99.5Packaging:Polybags, carton, tray and T&RSpecial:Threads, holes, cut outs



Attachable heatsinks

Heat sink for package TO-220/ TO-218 **Thermal resistance:** 13 K/W - 63 K/W **Mounting options:** THT, spring force **Mounting direction:** 180°, 90°

Surface: AL degreased, anodized, tinned
Material: AL 1050, AL1100, AL99.5, CU1100
Packaging: Polybags, carton, tray and T&R
Special: Threads, holes, cut outs



Extruded heatsinks with solder pins

Heat sinks for package TO-220 / TO-3x / SOT-32 **Thermal resistance:** 3.5 K/W – 38 K/W **Mounting options:** THT, screw mounted

Mounting direction: 180°, 90°

Surface: AL degreased, anodized, tinned solder pins

Material:AL6063Packaging:Carton, tray

Special: Retaining clamps, pressed in solder pins



SMD and copper heatsinks

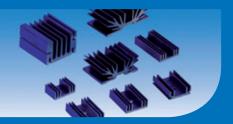
Heat sinks for D-PAK-Series and TO-220 packages

Thermal resistance: 11 K/W – 24 K/W

Mounting options: SMD & spring force

Mounting direction: 180°, 90° Surface: Tinned CU1100

Packaging:Polybags, carton, tray and T&RSpecial:Complete tinned surface finish



Extruded heatsinks in standard length

Heatsinks for DIL-IC devices/ TO-220/ TOP-3/ TO-5 **Thermal resistance:** 1.5 K/W – 40 K/W

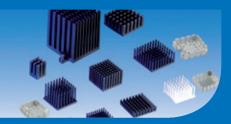
Mounting options: Screw mounted 180°, 90°

Surface: AL degreased, anodized Material: AL6063, AL6060

Packaging: Carton

Special: Profiles with M3 threats (extruded), standard hole patterns







Heatsinks for processor/ BGA/ PGA

Thermal resistance: 3.7 K/W - 32 K/W

Mounting options: THT, Push Pins, themal adhesive pads, glue

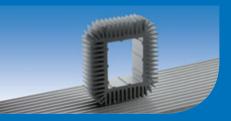
Mounting direction:

Surface: AL degreased, anodized Material: AL6063, AL1050, AL5052

Packaging:

Carton, tray, T&R
Cross Cut-, Pin Fin- or Stamped heat sink version/ Special:

with or without mounted thermal pads



Profile extruded heatsinks

Standard profile heatsinks with customer tailored mechanical treatment Thermal resistance: Pending on material and design of profile

Mounting options: Screw mounted, clip

Mounting direction: 180°, 90°

AL degreased, anodized Surface: Material: AL6063, AL6060 Packaging: Carton, tray

Special: Milling, drilling, turning, polishing and anodizing according

to customer requirement



Retaining springs

Customer specific and product specific fixing solutions Manual mounting process Mounting options: Degreased, zinced Surface: Spring steel SUS301, SK85M Material:

Packaging:

ASSMANN WSW clip system, high contact press force, cost saving Special:

assembly process



Mounting accessories

Single-component-adhesive, thermal compound, thermal conductive ceramic pads, insulating washers, stand-offs, insulating mica wafers

Type of adhesive: Single-component-adhesive in 30g plastic pen with screw top or

3g tube with screw top

Silicon thermal or non-silicon-thermal compound based on 15g up to 25kg Thermal compound:

size packaging, temperature range -40 – +150°C

Thermal conductive pads: Material: glass fiber reinforced ceramic silicon pads, material C20,

temperature range -60°C - +200°C

Insulating washers: Material: SR25, heat resistant up to 215°C

Material: Polypropylene, heat resistant up to 110°C
Tubes, cans, buckets (adhesive & thermal compound)/ polybags Insulating mica wafers: Packaging:

(insulating washers & insulating mica wafers)/ tray (foils & pads)



Distance rolls

Distance rolls and spacers

Mounting options:

Mounting direction:

Surface: Zinc-plated (steel-version), nickel-plated (brass-version)

Material: Brass, steel, polyamide

Packaging:

Different lengths and width across flats (5/5.5/6/7/8/10), Special:

various inner threads (M2,5/ M3/ M4/ M5/ M6)



Customer tailored heat sink solutions

Our customized process begins with an analysis of application needs, utilizing a thermal calculation, creating a product that meets your specific needs in fit form and function. The results of the analysis are used to create a sample production and are modified until specifications are met. Then the series production starts for a highly refined customized heat sink. ASSMANN WSW group provides short logistical lead times and cost competitiveness.

We manage the complexities of creating, developing and manufacturing your customized heat sinks. Our customers benefit from our vast range of existing profiles for their application. As added value, ASSMANN WSW components offers a customized treatment tailored to your needs of the final profile which include sawing of the heat sink and CNC machine treatment includes milling, drilling holes and threads, turning or polishing. To give the heat sink its final surface the



ASSMANN WSW group offers the anodized for standard and décor. As a standard, AL6060 (European) and AL6063 (Asian) materials are used, however different alloys are available.

Customer tailored heatsinks (based on customized extrusion tools)

Thermal resistance: Pending on material and design of profile

Mounting options: Screwing, THT

Mounting direction: 180°

Surface: Anodized, tinned, untreated

Material: AL6063, AL6060, AL1050, AL1052, AL5052

Packaging: Polybag, tray, carton, T&R

Special: Special decor surfaces available

Manufacturing: Manufacturing of profile heat sinks in Europe and Asia

Advantages: Large range of profile extrusion tools available, project management in Germany,

competitive manufacturing, long term product experience



Thermal Management

ASSMANN WSW group is the gold stanin developing, creating and manufac-

This increases your profitability by elimitested products. ASSMANN WSW group take advantage of a vast selection of base materials readily available, giving management products. existing customized heat sink profiles. your company a wide selection of time

dard of thermal management with heat nating the need to invest in and maintain is fully invested in the development, creasinks. We have decades of experience new extrusion tools. ASSMANN WSW tion, and manufacturing of new profiles group has a variety of standard heat for close to 50 years. ASSMANN WSW turing heat sinks. Our customers can sinks based on stamped or extruded group offers a large spectrum of thermal



